



Dart Aerospace Ltd.
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K10112

Job Sheet 195410



Part No: K10112

Job Qty: 1 pcs ✓

Part Name: Saddle, Skidtube 206



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/22/19

Job Tracking No:

Due Date: 6/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI 9583 REV A, K10112 REV C IPP : E 00.06.14 Changed GHW part # (mpp 2063) EC IPP REV:F
11.09.23 PER REV.B DD VERF:EC IPP REV:G 11.11.14 AS PER DSI9583 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		6/10/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		O.R Mon 6-17-19
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S191614



Part: K10112

Job No: 195410

Serial No/Batch: S191614

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/18/19

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/10/19	0.00	0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/10/19	0.00	0.00	QC 4 - 74	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/10/19	0.00	0.00	DC - 1 - B4B	DAS 21 9-89
					DC - 2 - B4B	JUN 18 2019
140 QC 21 - FG	1 pcs	6/10/19	0.00	0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS 21 9-89
					QC 21 - SA - 53	JUN 18 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP K10112 PPP D206-642-111 PPP D206-642-113

135 - (Document Control) Photocopy bluefile & type labels per PPP K10112 CHG003 FOR D206-642-112 CHG009 FOR

D206-642-114 CHG004

140 - (QC21- Final Inspection - Work Order Release)

Master Unit
No: 010407

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A ST347✓	Bolt	8 Ea (8 ea)✓	110-Packaging 1 - Pick Kit	5149328✓
AN4-6A ST345✓	Bolt	12 Ea (12 ea)✓	110-Packaging 1 - Pick Kit	5163234✓
AN4C5A ST345✓	Bolt	1 Ea (1 ea)✓	110-Packaging 1 - Pick Kit	5167345✓
AN5-10A ST338✓	Bolt	4 Ea (4 ea)✓	110-Packaging 1 - Pick Kit	5158586✓
AN5-11A ST338✓	Bolt	4 Ea (4 ea)✓	110-Packaging 1 - Pick Kit	5144958✓
AN6-44A ST333✓	Bolt	2 Ea (2 ea)✓	110-Packaging 1 - Pick Kit	F-123265-2✓
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191492✓
D2652 ST009✓	Bushing	16 pcs (16 ea)✓	110-Packaging 1 - Pick Kit	5148412✓
D2661-2 ST401✓	Saddle, RH, Fwd, Aft, Out	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	5135849✓
D2662-2 ST401✓	Saddle, LH Fwd, Aft, Out	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	5134672✓
D2712 ST010✓	Set Screw	10 pcs (10 ea)✓	110-Packaging 1 - Pick Kit	5059551✓
D2884 ST012✓	Saddle Spacer	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	5101436✓
D2885 ST013✓	Saddle Spacer	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	5174203✓
D3413-1 ST530✓	O-Ring	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	5114083✓
MS21042L3 ST303✓	Nut	8 Ea (8 ea)✓	110-Packaging 1 - Pick Kit	5166712✓
MS21042L4 ST303✓	Nut	12 Ea (12 ea)✓	110-Packaging 1 - Pick Kit	5157064✓
MS21042L6 ST303✓	Nut	2 Ea (2 ea)✓	110-Packaging 1 - Pick Kit	5182056✓
NAS1149C0463R✓	Washer ST266	1 Ea (1 ea)✓	110-Packaging 1 - Pick Kit	5124667✓
NAS1149D0363J✓	Washer ST264	8 Ea (8 ea)✓	110-Packaging 1 - Pick Kit	5176545✓
NAS1149D0463J✓	Washer ST263	24 Ea (24 ea)✓	110-Packaging 1 - Pick Kit	5158585✓
NAS1149D0563J✓	Washer ST263	8 Ea (8 ea)✓	110-Packaging 1 - Pick Kit	5174288✓
NAS1149D0663J✓	Washer ST263	4 Ea (4 ea)✓	110-Packaging 1 - Pick Kit	5135105✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	143	0
	AN4-6A	12	663	0
	AN4C5A	1	55	0
	AN5-10A	4	178	0
	AN5-11A	4	171	0
	AN6-44A	2	101	0
	D206-651-041	1	0	0
	D2652	16	320	0
	D2661-2	2	16	0
	D2662-2	2	25	0
	D2712	10	529	0
	D2884	2	17	0
	D2885	2	26	0
	D3413-1	1	17	0
	MS21042L3	8	2,464	0
	MS21042L4	12	2,352	0
	MS21042L6	2	449	0
	NAS1149C0463R	1	300	0
	NAS1149D0363J	8	1,582	0
	NAS1149D0463J	24	3,551	0
	NAS1149D0563J	8	3,006	0
	NAS1149D0663J	4	1,034	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -113	QTY -114	QTY -151	QTY -149	PART NUMBER	DESCRIPTION
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
				X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-10A	BOLT
14	4	4			AN5-11A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			1	1	D3805-041	FWD WEARPLATE ASSY
22A			1	1	D3805-045	AFT WEARPLATE ASSY
26A			7	7	AN3-36A	BOLT
26B			7	7	NAS1149D0363J	WASHER (OR AN960JD10)
26C			7	7	MS21042-3	NUT (OR MS21042L3)
26D			14	14	D3873-1	BUSHING
27				2	D2649	SPACER
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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